

# **Stock Tubes: Proudly PCR Plastic**



# **Certification & Quality Assurance**

Certified FDA PCR raw materials.

### **Performance / Sealing**

The inner layer are made of virgin PE to maintain same sealing parameter.

### **Advantages for Your Brand**

- 1. No compromise on performance and compatibility
- 2. Environmentally-friendly packaging solution
- 3. Compliance with growing sustainability demands from consumers and regulators

# Inherent to PCR Process

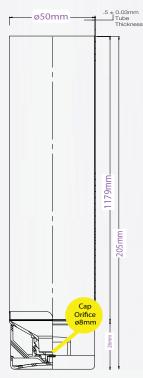
The use of PCR plastic (FDA approved) may sometimes lead to the appearance of small black dots on our tubes. This is attributed to the presence of black plastic granulate in the recycled material. Despite our best efforts to minimize this, it can sometimes occur due to the current recycling stream.

At Quadpack, as a B Corp company, we are committed to sustainable packaging solutions. Our stock tubes are now composed of PCR (post-consumer recycled) plastic, which gives a second life to plastic materials and helps reduce carbon footprint.

# Layers Specification:

- 1. Inner Layer: Virgin PE to maximize compatibility and sealing performance.
- 2. Middle Layer: EVOH, a barrier that helps peserve your formula's integrity.
- 3. Outer Layer & Tube Head: Mix of virgin and recycled PE.
- 4. Cap: Virgin PP (polypropylene)





\*Drawing scale not 1:1



# PACK CODE<br/>PACK TYPE8oz White Tube<br/>TubesCATEGORYSkincare

8oz White Glossy Stock Tube Option to Custom Order
Formula protection (EVOH Barrier) 25% PCR (tube sleeve + head) Easy Bottom Fill & Seal
Glossy Varnish - Easy To Apply Decoration
Hair Care, Body Care, Skin Care, Sun Care

### **TECHNICAL SPECIFICATIONS**

# GENERAL INFORMATION

## DIMENSIONS

MATERIALS

CAPACITY

Tube Height (Stock) Total Height (Stock)

**Sleeve Thickness** 

Diameter

Head Scew

Cap Orifice

Cap

Head

Tube

Top Seal

Inner Layer

Outer Layer

Declared

Tube 5-Layer

# 117mm 205mm ø50mm 0.45 +-/0.03 Yes 8mm

Virgin PP

Virgin PE

(LDPE)

8oz

PE/AL

40% PCR PE

45% PCR PE

5-Layer CO-EX EVOH

# MANUFACTURING & PACKING

COUADPACK Helping beauty brands

PRODUCTION & SHIPPING	
Lead time (Stock)	2-3 days
MOQ Instockpack	1 case
MOQ	5k
MOQ Decorated Tube	10k 2 SKUs
Plant location	North America

#### PACKING SPECS

CTN SIZE	QTY/CTN 160
G.W. (KG)	N.W. (KG)
5.822	4.197

#### SEALING RECOMMENDATION

- Temperature range: 300° 450°C
- Speed: 35-50 tubes per minute.

• Air pressure: 0.5 bar

\*Conditions may vary depending on the machine model.

## DECO OPTIONS

#### Tube

Silk Screen
Hot Stamping

Labeling 
Heat Transfer

